

# CABINET BASE SEALING INSTRUCTIONS

Filoform part ref. 205891 Eurocraft part ref. 87470 - EUROCRAFT DD CABINETS RANGE

**Additional components needed to complete the installation:**

- Kiln Dried Sand
- Trowel
- Spirit Level



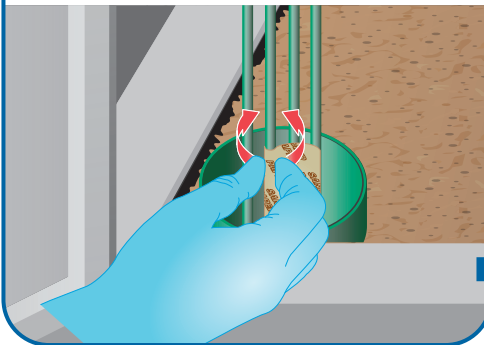
GHS08



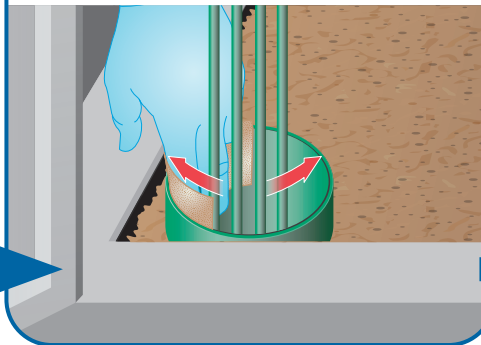
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**Danger! Contains  
Isocyanate P-MDI**

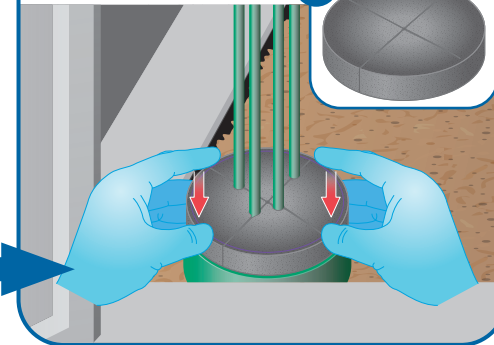
**Step 1** - Using sandpaper rough up the surface of the cables.



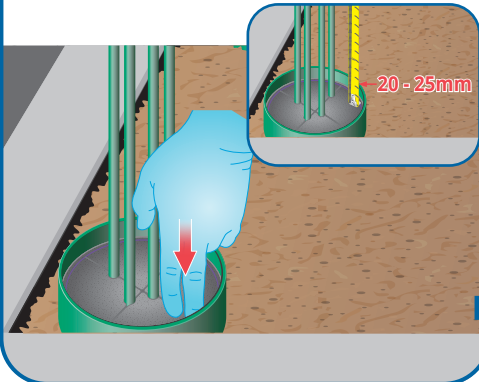
**Step 2** - Using sandpaper rough up the inside surface of the ducts. All surfaces must be clean and dry.



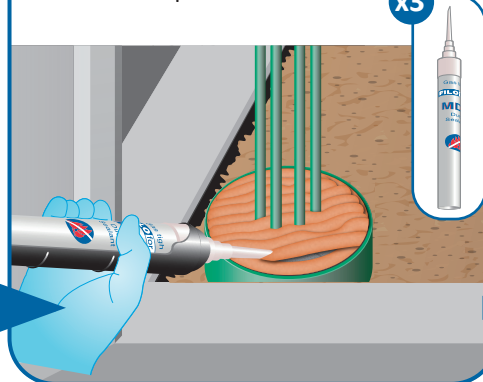
**Step 3** - Wrap the foam around the cables and push into the duct.



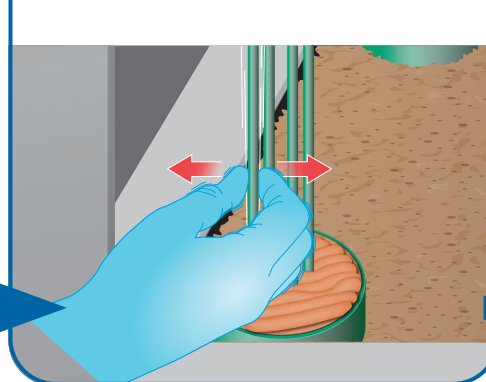
**Step 4** - Push foam into the duct to a depth of 20 - 25mm.



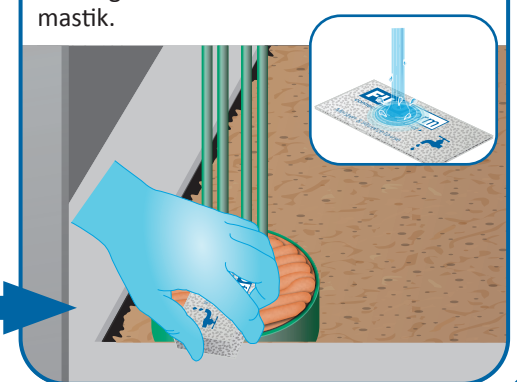
**Step 5** - Using the supplied mastik fill the duct to the top.



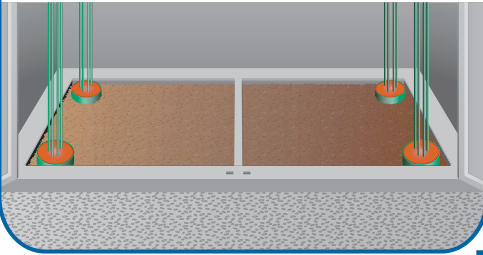
**Step 6** - Wiggle the cables to get the mastik to settle around them.



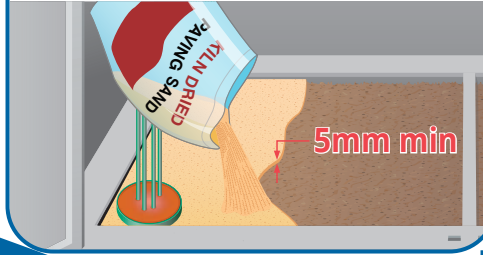
**Step 7** - Soak the supplied sponge under running water and then smooth off the mastik.



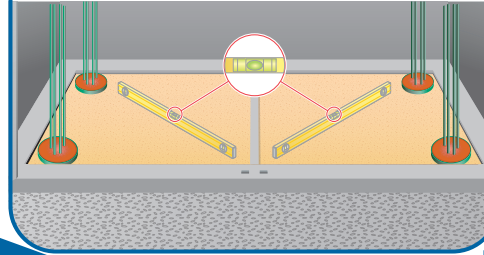
**Step 8** - Make sure all ducts are filled with mastic and the mastic has been smoothed.



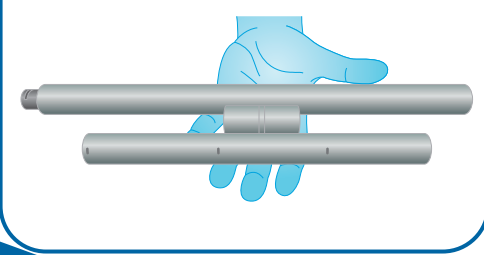
**Step 9** - Pour the kiln dried sand in the base. You will require a minimum 5mm of sand. **DO NOT COVER THE DUCTS.**



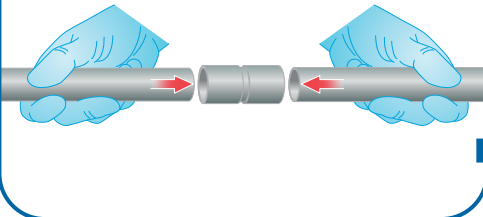
**Step 10** - **ENSURE** the sand is level, this is very important.



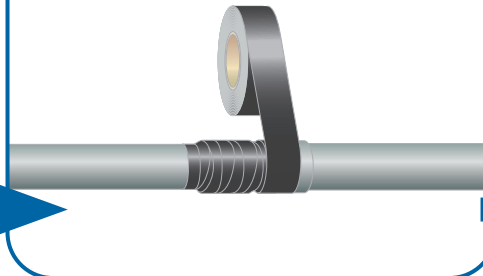
**Step 11** - Remove the 2 lengths of pipe and joining piece from the box.



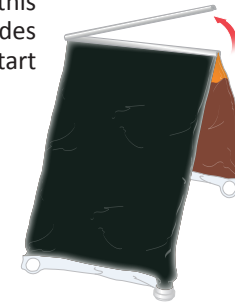
**Step 12** - Join the 2 pipes together using the joining piece.



**Step 13** - Wrap PVC tape round to secure.



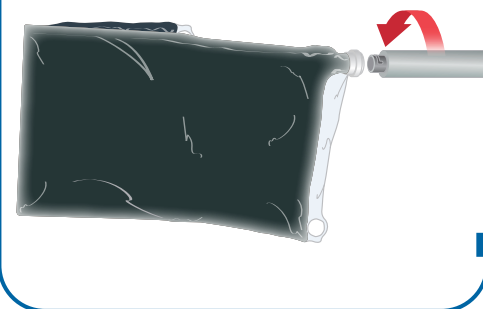
**Step 14** - Remove the plastic central divider from resin bag, this will allow the 2 sides of the resin to start mixing.



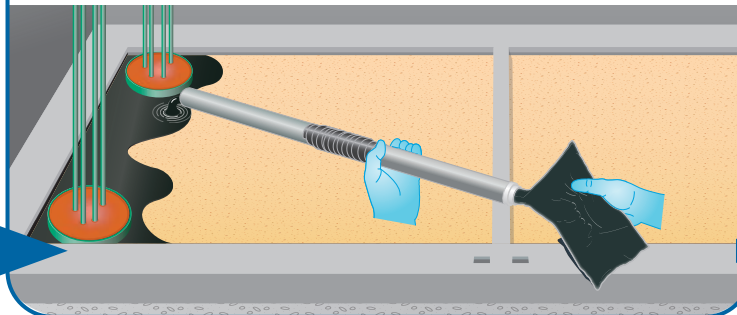
**Step 15** - Tilt the bag up and down to mix the resin for 2 minutes. Make sure to wear protective gloves when mixing and applying the resin.



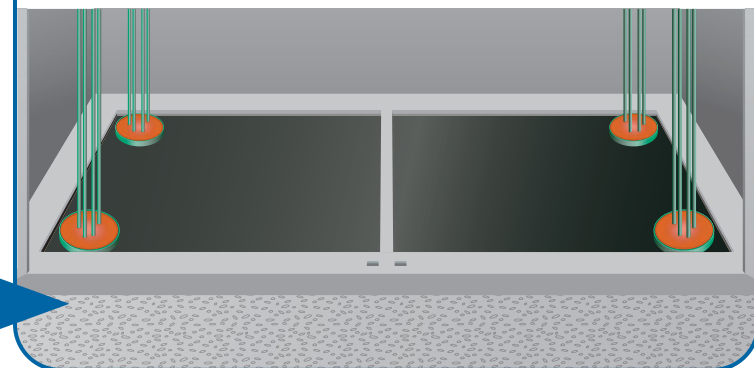
**Step 16** - Insert and twist to secure the pouring tube into the resin bag.



**Step 17** - Direct the pouring tube at the base of the cabinet, and the resin will start flowing after about 5 seconds. Once the hard to reach places have been completed, you can snip the corner off the resin bag to speed the installation up.



**Step 18** - Make sure all the resin is used to fill the base of the cabinet. **DO NOT COVER THE DUCTS WITH RESIN.**



**ONCE THE LEFTOVER RESIN HAS CURED IN THE BAG, IT CAN THEN BE DISCARDED AS STANDARD DOMESTIC WASTE**

